

Crimping, Assembly and Disassembly of Contacts

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Crimping

- Remove conductor insulation 4 mm (.16") max.
- Select appropriate Crimp tool setting (see page 31 - 32)
- Push crimp contact into opening of crimping tool
- Insert stripped wire into the funnel shaped end of the crimp contact
- Squeeze handles of crimping tool together connect contact to wire

Assembly

- Remove crimped assembly and pull on wire to test connection
- Push into desired position of insert

Disassembly of Contacts from Insert

A small screwdriver is needed to remove the contacts from the insert.

- Release the white ring by a screwdriver out of the insert
- Move the misplaced contacts out of the insert
- Enter the ring back into the insert
- Push the contacts back into insert

Shielding

- Assemble strain relief insert with insert
- Fold stranding of the shield back over the first O-Ring of the strain relief insert
- Cut back the overextending braid



The stranding of the shield is not allowed to touch the second O-Ring. Otherwise the assembly may not be proof.