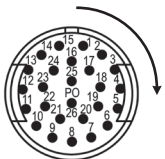
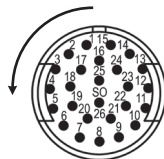
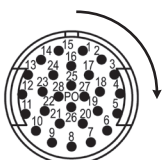
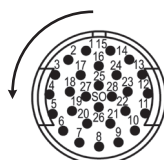
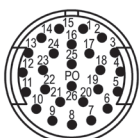
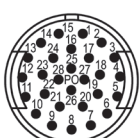


M27 SIGNAL CONNECTORS

INSERTS, CONTACTS

Inserts 26-pole	Type	Part Number	Part Number
 Insert Pin Mating View (clockwise orientation)	Pinout clockwise	Pins	Sockets
	Insert with solder contacts.....	S7.001.926.103.....	S7.001.926.104
	Insert without contacts.....	S7.003.926.101.....	S7.003.926.102
	Insert with dip solder contacts Length 10 mm.....	S7.001.926.127	
 Insert Socket Mating View (counterclockwise orientation)	The correct dimension of a connector with dip solder contacts depends on the particular type of housing.		

Inserts 28-pole	Type	Part Number	Part Number
 Insert Pin Mating View (clockwise orientation)	Pinout clockwise	Pins	Sockets
	Insert with solder contacts.....	S7.001.928.103	S7.001.928.104
 Insert Socket Mating View (counterclockwise orientation)			

M27 Signal Contact Arrangement	Number of Poles	Required Contacts
	26.....	26 x 1 mm
	28.....	28 x 1 mm

M27 Signal Contacts	Type	Crimp Range	Part Number
	Crimp Pin 1 mm, machined	0.14 – 0.56 mm ² (AWG26 – AWG 17)	S7.010.971.001
	Crimp Socket 1 mm, machined	0.14 – 0.56 mm ² (AWG26 – AWG 17)	S7.010.971.002