



Assembly Instructions

Right Angle Panel Connector TWILOCK-S

1.
 x Contact \varnothing 1 mm = max. 4 mm stripping length
 Contact \varnothing 2 mm = max. 7 mm stripping length

2.
 crimp

3.
 click

4.
 click click

5.
 click

6.
 click

7.
 PE

8.
 click

9.
 TORX: T10
 max. 2,7 Nm

If using TWILOCK-S or Speedtec plug you have to remove O-Ring.